

# Fulflo® Poly-Mate™ Filter Cartridges

■ Polypropylene

*Pleated Series*

## Quality, Economical Filtration for Critical Process Applications

Parker's Poly-Mate™ Cartridges incorporate a unique combination of polypropylene melt blown and spunbonded media to provide high surface area, finish-free and non-fiber releasing filtration. All-polypropylene construction maximizes chemical resistance to acids, bases, salts and most organic solvents.

Poly-Mate Pleated Cartridges are available in 0.5µm, 1µm, 5µm, 10µm, 30µm, and 60µm pore sizes (99% removal; β = 100).

For PED compliance contact Parker.

### Applications

- Food & Beverage
- Photographic
- High-Technology Coatings
- Deionized Water
- R.O. Membrane Prefiltration
- Disposal Wells
- Process Water
- Fine Chemicals
- Wastewater
- Plating Chemicals



### Features and Benefits

- High efficiency rated for critical process applications (99% efficiency).
- High pleated surface area for extended service life, low pressure drop and high flow capacity.
- Poly-Mate Xtra Duty™ (PXD) cartridge features glass-filled polypropylene core for high temperature and high pressure use with rigid outer cage supporting pleated media in backwash applications.
- Poly-Mate Xtra Duty cartridges are available with backwashable construction, reducing replacement maintenance and cartridge disposal costs. See page 4 for procedure.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.
- One piece, continuous to 40 in length, integrally sealed pleated filter media.

## Process Filtration Division



## The Filters of Choice for . . .

### **Foods and Beverages**

Foods and beverages must be filtered with products made from components complying with FDA regulations for food contact use. Extraction of binders, chemical additives and media fragments into foods and beverages is unacceptable. Poly-Mate™ cartridges are thermally bonded and meet all FDA required standards. In many applications, Poly-Mate™ cartridges are a more cost-effective alternative to melt blown and spunbonded depth cartridges.

### **High Technology Coatings**

High tech coatings used on magnetic tape, floppy discs, lenses and optical fibers require filtration with products that capture agglomerates and large contaminants with high efficiency while allowing the smaller coating particles to pass. The desired cutoff particle size should not change during filtration of the batch. This requires the high surface area and fixed pore media found in Poly-Mate cartridges.

### **Photographic**

Photographic gelatins, emulsions, rinses and chemicals benefit from filtration with Poly-Mate cartridges. They are non-photosensitive, do not leach harmful contaminants and provide long service life at low initial pressure drop.

### **R.O. Filtration**

Prefiltration requirements for reverse osmosis membranes are similar to those for foods and beverages, although FDA acceptability is often not required. The finish-free, thermally bonded media and large surface area of Poly-Mate cartridges make them the perfect choice for this liquid process application.

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## **Specifications**

### **Filtration Ratings:**

- 99% at 0.5µm, 1µm, 5µm, 10µm, 30µm, and 60µm pore sizes

### **Effective Filtration Area:**

- Up to 6.8 ft<sup>2</sup>/10 in (0.6m<sup>2</sup>/254mm)

### **Materials of Construction:**

- Filter Media and Support Layers: polypropylene
- Bonding Polymer: none, completely fusion-sealed
- Surface Treatment: none (fusion-sealed), chemically inert and neutral
- Media Protection:  
PM - polypropylene netting  
PXD - polypropylene cage
- Support Core:  
PM - polypropylene  
PXD - glass-filled polypropylene
- Pleat Pack Side Seal:  
fused polypropylene

- End Caps: polypropylene
- Seals: Buna-N, EPR, silicone, Viton,\* Teflon\* encapsulated Viton\* O-rings, polyethylene foam gaskets

### **Recommended Operating Conditions:**

- Poly-Mate Cartridges:  
Change Out ΔP: 35 psid (2.4 bar)  
Maximum Temperature: 200°F (93°C)  
Maximum Temperature @ 35 psid (2.4 bar): 125°F (52°C)  
Maximum ΔP @ 70°F (21°C): 60 psid (4.1 bar)  
Maximum ΔP @ 200°F (93°C): 10 psid (0.7 bar)
- Poly-Mate Xtra-Duty™ Cartridges:  
Change Out ΔP: 35 psid (2.4 bar)  
Maximum Temperature: 200°F (93°C)  
Maximum Temperature @ 35 psid (2.4 bar): 200°F (93°C)  
Maximum ΔP @ 70°F (21°C): 90 psid (6.1 bar)  
Maximum ΔP @ 200°F (93°C): 35 psid (2.4 bar)

### **Dimensions:**

- Overall Length: See catalog sheet C-2090. SOE fits standard vessels with O-ring seals.
- Cartridge Outside Diameter: 2-1/2 in (63.5 mm)
- Cartridge Inside Diameter: DOE - 1-1/16 in (27 mm); SOE - 1 in (25.4 mm)

### **Recommended Maximum Flow Rate:**

- Maximum 7 gpm per 10 in length

### **Designed Flow Rate (in water):**

- 2.5 gpm per 10 in length (9.5 lpm per 254 mm)

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\* A trademark of E. I. du Pont de Nemours & Co.

## Performance Profile

Parker's Process Filtration Division test procedures address the varying filtration requirements of customers. Selection of media of the Poly-Mate™ product line maximizes performance in terms of efficiency, dirt-holding capacity, flow and other characterization variables. Tests and analyses were conducted using microprocessor technology for accuracy.

### High Filtration Efficiency

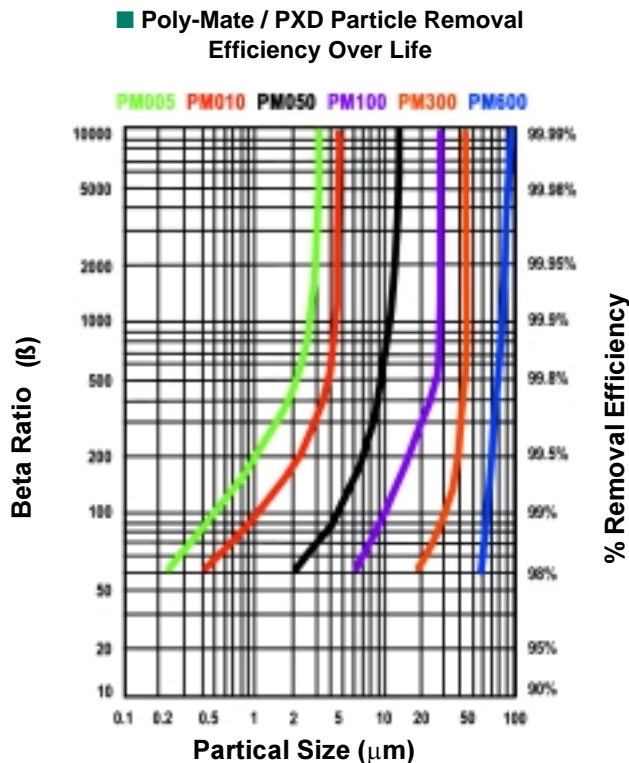
Filtration efficiency is affected by media pore size and fluid velocity. The removal efficiency below is based on a design flow rate of 2.5 gpm per 10 in (9.5 lpm per 254 mm cartridge). Lower flow rates yield higher efficiencies. Higher flow rates result in lower efficiencies.

### Higher Throughput

Higher flow rates result in the use of fewer cartridges and smaller housings to achieve system flow rate requirements. In addition, lower ΔP will reduce power requirements and pump wear and tear.

The initial clean water (1 centistoke) ΔP through a 10 in (254 mm) cartridge is very low. The flow rate restriction from the filter vessel is the determining factor when considering the system ΔP. The high dirt-holding capacity of Poly-Mate cartridges provides longer service life and reduces the frequency of filter change out and associated costs. The Poly-Mate Xtra-Duty™ cartridge is designed specifically for backwash applications and can reduce cartridge disposal and labor costs.

Liquid Particle Retention Ratings (μm) @ Removal Efficiencies of:						
Cartridge	β = 5000 Absolute	β = 1000 99.9%	β = 100 99%	β = 50 98%	β = 20 95%	β = 10 90%
PM / PXD005	3	2.8	0.5	<0.5	<0.5	<0.5
PM / PXD010	5	4.8	1.2	<0.5	<0.5	<0.5
PM / PXD050	15	12	5	2.2	<1	<0.5
PM / PXD100	32	30	11	7	3	1.7
PM / PXD300	50	48	30	20	10	5
PM/PXD600	100	90	60	50	30	15



Beta Ratio (β) =  $\frac{\text{Upstream Particle Count @ Specified Particle Size and Larger}}{\text{Downstream Particle Count @ Specified Particle Size and Larger}}$

$$\text{Percent Removal Efficiency} = \left( \frac{\beta - 1}{\beta} \right) \times 100$$

Performance determined per ASTM F-795-88, Single-Pass Test using AC test dust in water at a flow rate of 2.5 gpm per 10 in (9.5 lpm per 254 mm).

### ■ Poly-Mate Length Factors

Length (in)	Length Factor
9	1.0
10	1.0
19	2.0
20	2.0
29	3.0
30	3.0
40	4.0

### Flow Rate and Pressure Drop Formulas:

$$\text{Flow Rate (gpm)} = \frac{\text{Clean } \Delta P \times \text{Length Factor}}{\text{Viscosity} \times \text{Flow Factor}}$$

$$\text{Clean } \Delta P = \frac{\text{Flow Rate} \times \text{Viscosity} \times \text{Flow Factor}}{\text{Length Factor}}$$

### Notes:

1. **Clean ΔP** is PSI differential at start.
2. **Viscosity** is centistokes. Use Conversion Tables for other units.
3. **Flow Factor** is ΔP/GPM at 1 cks for 10 in (or single).
4. **Length Factors** convert flow or ΔP from 10 in (single length) to required cartridge length.

### ■ Poly-Mate / PXD Flow Factors (psid/gpm @ 1 cks)

Rating (μm)	Flow Factor
0.5	0.0900
1.0	0.0530
5.0	0.0290
10.0	0.0068
30.0	0.0048
60.0	0.0030

